



# PAPERSYSTEMS

## EZ-DRAIN Assembly Overview



**Arrival**

EZ-Drain arrives knocked down flat. The lid is pre-formed and the liner is pre-installed in the bottom pad. The lid, bottom, pad, and liner are referred to as the cartridge.



**Step 1**

Use the pallet as a force of resistance to help form the Octagon shape of the body.



**Step 2**

Position the body of the container on the pallet. Make sure the evacuation hole is over the front of the pallet.



**Step 3**

Locate the pre-scored "EZ-DRAIN" cut out and knock out. Push the flaps upward and then down as shown on the drawing located on the pad.



**Step 4**

Position the "EZ-VALVE" into place. Making sure the locking finger on the "EZ-VALVE" is in the twelve o'clock position.



**Step 5**

Nose the bottom cartridge with pre-installed liner into the octagonal body. Line up the bottom evacuation with the evacuation hole on the body.



**Step 6**

Make sure the pad has dropped into place. You may gently shake the body of the container with your hand to help seat the bottom pad. Never use a sharp objects around the liners.



**Step 7**

Once your bottom cartridge is in place you are ready to hang the liner from the fill bridge. Lock the top fitment into the fill bridge. (See vertical filling instructions)



**Finished**

Band the container to the pallet 4 times total; 2 bands each direction vertically. This is marked on the lid of the EZ-Bulk. **MUST** use 3/4" steel banding or equivalent. Use edge protectors

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