



# PAPER SYSTEMS

## EXO-BIN Filling Instructions (Tray Fold Fill Liner)



**Step 1**

Once your "EXO-BIN" is assembled you are able to begin filling. Attach your fill hose to the fill fitment on the liner. Maintain the fold on the liner while connecting. Connect on a smooth surface.



**Step 2**

Maintain the fold on the liner and drop the liner into the bottom of the "EXO-BIN" Always keep the liner away from sharp objects.



**Step 3**

Reach through the bottom evacuation hole on the side wall sack and grab the bottom evacuation fitment on the liner. Pull the bottom evacuation fitment through the side wall sack.



**Step 4**

Lock in the bottom evacuation fitment with the plastic collar provided.



**Step 5**

Make sure the notch in the bottom evacuation fitment is in the twelve o'clock position prior to filling.



**Step 6**

Begin filling. Allow roughly 2-3 " of product to enter the liner. Then gently pull up on all four corners to help seat the liner so it isn't stepping on itself.



**Step 7**

During the fill gently help the liner along to allow enough slack and all 320 gallons in the tote. Do not over fill the container.



**Step 8**

Hand tighten fitments. Tighten the fitment an extra quarter turn to make sure the fitment is completely tight. Do not over tighten



**Finished**

Band the container to the pallet 4 times total; 2 bands each direction vertically.. Use 5/8" poly-nylon banding with a 1400 lb breaking strength or the composite plastic equivalent.

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Contact us today!!!

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