## Non Food Grade Valve and Disposable Ring Cutter





Remove the 2" screw cap from the bottom 2" flange of the bag liner. Screw this same 2" cap into the outbound side of the ball valve.



Remove the 2" disposable ring cutter from the evacuation fitment. Turn the ball valve handle to the open position so the valve handle is in alignment with the valve body. The valve must be in this (OPEN) position in order to clear the corner of the pallet during installation.



Take the disposable ring cutter and turn the cutter around so the teeth are facing the membrane. Gently reinsert the cutter into the 2" evacuation fitment.



Thread the ball valve assembly into the bottom 2" evacuation fitment. As the valve assembly is threaded into place, the increased thread engagement will cause the disposable cutter to pierce the membrane. NOTE: It is very important to thread in the valve assembly all the way to make sure the o-ring is seated and sealed against the evacuation fitment.



Ball valve handle is returned to the closed position and ready to connect to outbound couplings to drain the liquid contents. Note: Support valve assembly at all times and keep protected from trauma and or abuse.